

# Service Manual

# **Energy Recovery Ventilator**



[Applied Models] VAM 300GVJU VAM 470GVJU VAM 600GVJU VAM1200GVJU

## **Energy Recovery Ventilator**

#### **ED Reference**

For items below, please refer to Engineering Data.

| No. | Item          | ED No.     | Page  | Remarks |
|-----|---------------|------------|-------|---------|
| 1   | Specification | EDUS711116 | P. 2  |         |
| 2   | Option List   | EDUS711116 | P. 49 |         |

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### **1. Introduction** 1.1 Safety Cautions

#### Cautions and Warnings

Be sure to read the following safety cautions before conducting repair work.

The caution items are classified into " A Warning" and " A Caution". Warning Indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.
Caution Indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury. It may also be used to alert against unsafe practices. Be sure to observe all the safety caution items described below.

- About the pictograms
- $\wedge$  This symbol indicates the item for which caution must be exercised.
- The pictogram shows the item to which attention must be paid.
- $\bigcirc$  This symbol indicates the prohibited action.
  - The prohibited item or action is shown in the illustration or near the symbol.
  - This symbol indicates the action that must be taken, or the instruction.
  - The instruction is shown in the illustration or near the symbol.
- After the repair work is complete, be sure to conduct a test operation to ensure that the equipment operates normally, and explain the cautions for operating the product to the customer.

#### 1.1.1 Cautions Regarding Safety of Workers

| 🕐 Warning                                                                                                                                                                                                                                                                                                                                                                                             |            |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------|
| Be sure to disconnect the power cable plug from the plug socket before<br>disassembling the equipment for repair.<br>Working on the equipment that is connected to the power supply may cause an<br>electrical shook.<br>If it is necessary to supply power to the equipment to conduct the repair or<br>inspecting the circuits, do not touch any electrically charged sections of the<br>equipment. |            |
| If the refrigerant gas is discharged during the repair work, do not touch the<br>discharged refrigerant gas.<br>The refrigerant gas may cause frostbite.                                                                                                                                                                                                                                              | $\bigcirc$ |
| When disconnecting the suction or discharge pipe of the compressor at the welded section, evacuate the refrigerant gas completely at a well-ventilated place first.<br>If there is a gas remaining inside the compressor, the refrigerant gas or refrigerating machine oil discharges when the pipe is disconnected, and it may cause injury.                                                         | 0          |
| If the refrigerant gas leaks during the repair work, ventilate the area. The refrigerant gas may generate toxic gases when it contacts flames.                                                                                                                                                                                                                                                        | 0          |
| The step-up capacitor supplies high-voltage electricity to the electrical components of the outdoor unit.<br>Be sure to discharge the capacitor completely before conducting repair work.<br>A charged capacitor may cause an electrical shock.                                                                                                                                                       | 4          |
| Do not start or stop the air conditioner operation by plugging or unplugging the<br>power cable plug.<br>Plugging or unplugging the power cable plug to operate the equipment may<br>cause an electrical shock or fire.                                                                                                                                                                               | $\bigcirc$ |

| Warning                                                                                                                                                                                                                                                                                         |            |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------|
| Be sure to wear a safety helmet, gloves, and a safety belt when working at a high place (more than 6.56 ft.). Insufficient safety measures may cause a falling accident.                                                                                                                        | $\bigcirc$ |
| In case of R-410A refrigerant models, be sure to use pipes, flare nuts and tools<br>for the exclusive use of the R-410A refrigerant.<br>The use of materials for R-22 refrigerant models may cause a serious accident<br>such as a damage of refrigerant cycle as well as an equipment failure. | $\bigcirc$ |

| Do not repair the electrical components with wet hands.<br>Working on the equipment with wet hands may cause an electrical shock.                                                                     |   |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---|
| Do not clean the air conditioner by splashing water.<br>Washing the unit with water may cause an electrical shock.                                                                                    |   |
| Be sure to provide the grounding when repairing the equipment in a humid or wet place, to avoid electrical shocks.                                                                                    | ļ |
| Be sure to turn OFF the power switch and unplug the power cable when<br>cleaning the equipment.<br>The internal fan rotates at a high speed, and cause injury.                                        |   |
| Be sure to conduct repair work with appropriate tools.<br>The use of inappropriate tools may cause injury.                                                                                            | 9 |
| Be sure to check that the refrigerating cycle section has cooled down enough<br>before conducting repair work.<br>Working on the unit when the refrigerating cycle section is hot may cause<br>burns. | 0 |
| Use the welder in a well-ventilated place.<br>Using the welder in an enclosed room may cause oxygen deficiency.                                                                                       | 0 |

### 1.1.2 Cautions Regarding Safety of Users

| Warning                                                                                                                                                                                                                                                                                                                                                             |            |
|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------|
| Be sure to use parts listed in the service parts list of the applicable model and appropriate tools to conduct repair work. Never attempt to modify the equipment                                                                                                                                                                                                   |            |
| The use of inappropriate parts or tools may cause an electrical shock, excessive heat generation or fire.                                                                                                                                                                                                                                                           | 0          |
| If the power cable and lead wires have scratches or deteriorated, be sure to replace them.                                                                                                                                                                                                                                                                          | _          |
| generation or fire.                                                                                                                                                                                                                                                                                                                                                 | 0          |
| Do not use a joined power cable or extension cable, or share the same power<br>outlet with other electrical appliances, since it may cause an electrical shock,<br>excessive heat generation or fire.                                                                                                                                                               | $\bigcirc$ |
| Be sure to use an exclusive power circuit for the equipment, and follow the local technical standards related to the electrical equipment, the internal wiring regulations, and the instruction manual for installation when conducting electrical work.<br>Insufficient power circuit capacity and improper electrical work may cause an electrical shock or fire. | 9          |
| Be sure to use the specified cable for wiring between the indoor and outdoor<br>units. Make the connections securely and route the cable properly so that there<br>is no force pulling the cable at the connection terminals.<br>Improper connections may cause excessive heat generation or fire.                                                                  | 0          |
| When wiring between the indoor and outdoor units, make sure that the terminal cover does not lift off or dismount because of the cable.<br>If the cover is not mounted properly, the terminal connection section may cause an electrical shock, excessive heat generation or fire.                                                                                  | 0          |
| Do not damage or modify the power cable.<br>Damaged or modified power cable may cause an electrical shock or fire.<br>Placing heavy items on the power cable, and heating or pulling the power cable<br>may damage the cable.                                                                                                                                       | $\bigcirc$ |
| Do not mix air or gas other than the specified refrigerant (R-410A / R-22) in the refrigerant system.                                                                                                                                                                                                                                                               |            |
| causing equipment damage and injury.                                                                                                                                                                                                                                                                                                                                | $\bigcirc$ |
| If the refrigerant gas leaks, be sure to locate the leaking point and repair it before charging the refrigerant. After charging refrigerant, make sure that there is no refrigerant leak                                                                                                                                                                            |            |
| If the leaking point cannot be located and the repair work must be stopped, be<br>sure to perform pump down and close the service valve, to prevent the<br>refrigerant gas from leaking into the room. The refrigerant gas itself is<br>harmless, but it may generate toxic gases when it contacts flames, such as fan<br>and other heaters, stoves and ranges.     | Ų          |

| -                                                                                                                                                                                                                                                                                                              |                          |
|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------|
| Warning                                                                                                                                                                                                                                                                                                        |                          |
| When relocating the equipment, make sure that the new installation site has<br>sufficient strength to withstand the weight of the equipment.<br>If the installation site does not have sufficient strength and if the installation<br>work is not conducted securely, the equipment may fall and cause injury. | 0                        |
| Check to make sure that the power cable plug is not dirty or loose, then insert<br>the plug into a power outlet securely.<br>If the plug has dust or loose connection, it may cause an electrical shock or fire.                                                                                               | 0                        |
| Be sure to install the product correctly by using the provided standard<br>installation frame.<br>Incorrect use of the installation frame and improper installation may cause the<br>equipment to fall, resulting in injury.                                                                                   | For unitary type<br>only |
| Be sure to install the product securely in the installation frame mounted on the window frame.<br>If the unit is not securely mounted, it may fall and cause injury.                                                                                                                                           | For unitary type<br>only |
| When replacing the coin battery in the remote controller, be sure to disposed of the old battery to prevent children from swallowing it.<br>If a child swallows the coin battery, see a doctor immediately.                                                                                                    | 9                        |

| Installation of a leakage breaker is necessary in some cases depending on the conditions of the installation site, to prevent electrical shocks.                                                                                                                 | 0          |
|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------|
| Do not install the equipment in a place where there is a possibility of combustible gas leaks.<br>If the combustible gas leaks and remains around the unit, it may cause a fire.                                                                                 | $\bigcirc$ |
| Check to see if the parts and wires are mounted and connected properly, and<br>if the connections at the soldered or crimped terminals are secure.<br>Improper installation and connections may cause excessive heat generation,<br>fire or an electrical shock. | 0          |
| If the installation platform or frame has corroded, replace it.<br>Corroded installation platform or frame may cause the unit to fall, resulting in<br>injury.                                                                                                   | 0          |
| Check the grounding, and repair it if the equipment is not properly grounded.<br>Improper grounding may cause an electrical shock.                                                                                                                               | Ð          |

| Caution                                                                                                                                                                                         |                          |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------|
| Be sure to measure the insulation resistance after the repair, and make sure that the resistance is 1 $M\Omega$ or higher. Defective insulation may cause an electrical shock.                  | 0                        |
| Be sure to check the drainage of the indoor unit after the repair.<br>Defective drainage may cause the water to enter the room and wet the furniture<br>and floor.                              | 0                        |
| Do not tilt the unit when removing it.<br>The water inside the unit may spill and wet the furniture and floor.                                                                                  | $\bigcirc$               |
| Be sure to install the packing and seal on the installation frame properly.<br>If the packing and seal are not installed properly, water may enter the room and<br>wet the furniture and floor. | For unitary type<br>only |

### 1.2 Safety Symbols

Icons are used to attract the attention of the reader to specific information. The meaning of each icon is described in the table below:

| Icon    | Type of<br>Information | Description                                                                                                                                                             |
|---------|------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Note:   | Note                   | Indicates situations that may result in equipment or property-<br>damage accidents only.                                                                                |
| Caution | Caution                | Indicates a potentially hazardous situation which, if not avoided,<br>may result in minor or moderate injury. It may also be used to<br>alert against unsafe practices. |
| Warning | Warning                | Indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.                                                             |
|         | Reference              | A <b>reference</b> guides the reader to other places in this binder or in this manual, where he/she will find additional information on a specific topic.               |

## Part 1 General Information

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### 1. Model Names

| Туре       | 300        | 470        | 600        | 1200        |
|------------|------------|------------|------------|-------------|
| Model name | VAM300GVJU | VAM470GVJU | VAM600GVJU | VAM1200GVJU |

### 2. External Appearance

VAM300GVJU VAM470GVJU VAM600GVJU VAM1200GVJU



### 3. Constructions







## Part 2 Operation

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## 1. Operation

### 1.1 Explanation for Systems

This product is operated differently depending on the system configuration. For the operation of the remote controller for indoor unit and centralized control equipment, refer to the instruction manual provided with each unit.

#### 1.1.1 Independent System Interlocking System with VRV or SkyAir System



### Note:

(1) Adaptor PCB: KPR50-2; Installation box for adaptor PCB: KRP50-2A90
(2) Operation of 2 or more group is not possible with a direct duct connection as below.
(3) The direct duct connection can also be selected for 1-group linked operation system.

|                               | SYSTEM            | Standard method                                                                                                                                                                                                                                                             |
|-------------------------------|-------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Direct duct connection system | Remote controller | <ul> <li>The ERV operates only when the air conditioner fan is ON.</li> <li>When the air conditioner is not being used, the ERV can be operated in circulation or ventilation modes.</li> <li>Other specifications are the same as those of the standard system.</li> </ul> |

### 1.1.2 Centralized Control System (VRV System)

|                               |                                    | SYSTEM                                                                                                                                                                                                                                                       | Standard method                                                                                                                                                                                                                                                                                                                                                                                                                                                    |
|-------------------------------|------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Centralized<br>control system | "All"/individual<br>control system | Adaptor PCB for<br>remote control,<br>Schedule timer,<br>ON/OFF<br>Remote controller<br>Remote controller<br>Remote controller<br>Remote controller<br>Remote controller<br>Remote controller<br>Remote controller<br>Remote controller<br>Remote controller | <ul> <li>Use of the ON/OFF controller, Adaptor<br/>PCB for remote control or Schedule timer<br/>enables centralized control of the entire<br/>system. (maximum of 64 groups)</li> <li>The ON/OFF controller can turn ON or<br/>OFF the individual units.</li> <li>The schedule timer and ON/OFF<br/>controller can be used together.<br/>However, the Adaptor PCB for remote<br/>control cannot be used with another<br/>centralized control equipment.</li> </ul> |
|                               | Zone control<br>system             | Zone 1<br>VRV<br>VRV<br>RV<br>Remote<br>controller<br>Zone 2<br>Centralized<br>control equipment                                                                                                                                                             | <ul> <li>Use of the centralized control equipment<br/>enables zone control via the centralized<br/>control line. (maximum of 64 zones)</li> <li>The centralized control equipment<br/>displays the "Filter" indication and<br/>abnormality warnings, and enables<br/>resetting.</li> <li>The centralized control equipment allows<br/>ventilation operation for each zone<br/>independently.</li> </ul>                                                            |

Caution

(1) Adaptor PCB: KRP50-2, Schedule timer: DST301BA61, ON/OFF controller: DCS301C71, Central remote controller: DCS302C71

### 1.2 Operating the Energy Recovery Ventilator Using the Remote Controller of the VRV-System Air Conditioner

Remote Controller for VRV BRC1E71



- 1. Operation mode selector button
- 2. Fan speed control button
- 3. Menu/OK button
- 4. Up button ▲
- 5. Down button ▼
- 6. Right button ►
- 7. Left button ◀
- 8. On/Off button
- 9. Operation lamp
- 10. Cancel button
- 11.LCD (with backlight)

### Functions other than basic operation items (i.e., On/Off, Operation mode selector, Fan speed control, and temperature set point) are set from the menu screen.



- Do not install the remote controller in places exposed to direct sunlight, otherwise the LCD will be damaged.
- Do not pull or twist the remote controller wire, otherwise the remote controller may be damaged.
  - Do not use objects with sharp ends to press the buttons on the remote controller, otherwise damage may result.

#### 1. Operation mode selector button

• Press this button to select the operation mode of your preference. \*Available modes vary with the indoor unit model.

#### 2. Fan speed control button

• Press this button to select the fan speed of your preference. \*Available fan speeds vary with the indoor unit model.

#### 3. Menu/OK button

- Used to indicate the main menu.
  - For details, refer to the operation manual attached to the remote controller.
- Used to enter the selected item.
- 4. Up button ▲
  - Used to raise the set point.
  - The item above the current selection will be highlighted.

(The highlighted items will be scrolled continuously when the button is continuously pressed.)

- Used to change the selected item.
- 5. Down button ▼
  - Used to lower the set point.
  - The item below the current selection will be highlighted. (The highlighted items will be scrolled continuously when the button is continuously pressed.)
  - Used to change the selected item.

#### 6. Right button ►

- Used to highlight the next items on the right-hand side.
- Each screen is scrolled in the right-hand direction.
- 7. Left button ◀
  - Used to highlight the next items on the left-hand side.
  - Each screen is scrolled in the left-hand direction.
- 8. On/Off button
  - Press this button and system will start.
  - Press this button again to stop the system.

#### 9. Operation lamp (Green)

- This lamp illuminates solid during normal operation.
- This lamp blinks if an error occurs.

#### 10. Cancel button

• Used to return to the previous screen.

#### 11.LCD (with backlight)

- The backlight will be illuminated for approximately 30 seconds by pressing any button.
- If 2 remote controllers are used to control a single indoor unit, only the controller to be accessed first will have backlight functionality.

## Part 3 Maintenance

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### 1. Maintenance (for a qualified service person only)



Caution

### ONLY A QUALIFIED SERVICE PERSON IS ALLOWED TO PERFORM MAINTENANCE. BEFORE SERVICING TURN OFF ALL POWER SUPPLY.

- To clean or do maintenance on the ERV, be sure to stop operation and turn the power switch OFF. It may cause electric shock or injury.
- Do not wash the ERV with water.
   Doing so may result in an electric shock.
- Use gloves when cleaning. Cleaning without gloves may cause injury.
  - Watch your step.

Use caution, as this requires working in high places.

• Do not use benzene or thinner to clean the outside surfaces of the unit. This may cause cracks, discoloration or machine trouble.

### **1.1 How to Clean the Air Filter**

Clean the air filter when the display shows the message "Time to clean filter" at the bottom. It will display that it will operate for a set amount of time.

#### ■ CLEANING FREQUENCY AT LEAST ONCE EVERY YEAR (FOR GENERAL OFFICE USE)

#### (CLEAN THE FILTER MORE FREQUENTLY IF NECESSARY.)

- Increase the frequency of cleaning if the unit is installed in a room where the air is extremely contaminated.
- If the dirt becomes impossible to clean, change the air filter (The replacement air filter is optional).
  - 1. Remove the service cover.
- Go into ceiling through the inspection hatch, remove a fixture of service cover and take it off. **VAM300GVJU ~ 600GVJU**



#### VAM1200GVJU







Use a vacuum cleaner A) or wash the air filter with water B).

- A) Using a vacuum cleaner
- B) Washing with water

When the air filter is very dirty, use a soft brush and neutral detergent. After cleaning, remove water and dry in the shade.

- Note:
- Do not wash the air filter with hot water of more than 122°F, as doing so may result in discoloration and/or deformation.
  - Do not expose the air filter to fire, as doing so may result in burning.
- Do not use gasoline, thinner or other organic solvents. This may cause discoloration or deformation.

4. Fix the air filter.

If the air filter is washed, remove water completely and allow to dry for 20 to 30 minutes in the shade. When dried completely, install the air filter back in place.



- Note: Be sure to install the air filter after servicing. (Missing air filter causes clogged heat exchanger core.) The air filter is an optional item and the replacement is available.
  - 5. Put the service cover back securely in place.

To reset the filter indicator on the remote controller, press Menu/OK button and select "Reset Filter Indicator" on the main menu screen.

\*Consult your dealer if you want to change the time setting for when the filter sign goes on.

Note: • Do not remove the air filter except when cleaning. Breakdown may occur.

### **1.2 How to Clean the Heat Exchanger Core**

CLEANING FREQUENCY
 AT LEAST ONCE EVERY 2 YEARS
 (FOR GENERAL OFFICE USE)
 (CLEAN THE CORE MORE FREQUENTLY IF NECESSARY.)

Marning

- Replace the heat exchanger core if you find that the knob of the heat exchanger core is damaged or is deteriorated when cleaning.
   There is falling danger.
  - 1. Remove the service cover.
  - 2. Remove the air filter.
  - 3. Take out the heat exchanger cores. Pull out the air filter and then pull out the 2 heat exchanger cores.
  - 4. Use a vacuum cleaner to remove dust and foreign objects on the surface of the heat exchanger core.



- Use the vacuum cleaner equipped with a brush on the tip of the suction nozzle.
- Lightly contact the brush on the surface of the heat exchanger core when cleaning. (Do not crush the heat exchanger core while cleaning.)

(During Operation)

- Do not clean touching strongly with a vacuum cleaner. This may crush the mesh of the heat exchanger core.
- Never wash the heat exchanger core with water.
- Have your dealer professionally clean the filter if it is very dirty.
  - 5. Put the heat exchanger core on the rail and insert it securely in place.
  - 6. Install the air filter securely in place.
  - 7. Install the service cover securely in place.



#### Caution • Always use the air filter.

If the air filter is not used, the heat exchanger core will be clogged, possibly causing poor performance and subsequent failure.

## Part 4 Control Functions

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### 1. Control Functions

### 1.1 List of Control Functions

| Classification                                                    | Function name                                         | Outline of function                                                                                                                                       |
|-------------------------------------------------------------------|-------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------|
| 1. Basic functions<br>(functions related to<br>basic performance) | 1.1 Ventilation<br>operation control<br>function      | Controls supply air fan motor, exhaust air fan motor and damper motor.                                                                                    |
|                                                                   | 1.2 Abnormality<br>control function                   | Detects abnormalities in thermistor, damper motor and data transmission to prevent errors.                                                                |
| 2. Additional<br>functions                                        | 2.1 Ventilation<br>mode changeover<br>function        | Operates equipment in selected ventilation mode (total heat exchange, normal, automatic).                                                                 |
|                                                                   | 2.2 Automatic<br>ventilation<br>operation function    | Selects the most suitable ventilation mode by controlling damper motor according to temperature controller mode, temperature setting and thermistor data. |
|                                                                   | 2.3 Ventilation<br>capacity<br>changeover<br>function | Operates equipment at set airflow rate.                                                                                                                   |
|                                                                   | 2.4 Humidifier<br>operation control<br>function       | Controls humidifier output based on temperature controller judgement. <b>Note 1</b>                                                                       |
|                                                                   | 2.5 Pre-cool/pre-<br>heat function                    | Prevents equipment operation for a preset time (set time) after air conditioner is turned ON.                                                             |
|                                                                   | 2.6 Fresh-up<br>function                              | Sets motor tap so that supply air fan airflow rate is larger than exhaust air fan airflow rate.                                                           |
|                                                                   | 2.7 Filter sign function                              | Stores cumulative operation hour data and turns ON air filter cleaning indicator.                                                                         |
| 3. System control<br>functions                                    | 3.1 Remote<br>controller function                     | Operates equipment according to instructions from remote controller.                                                                                      |
|                                                                   | 3.2 Group function                                    | Operates 2 or more units based on instructions from single remote controller.                                                                             |
|                                                                   | 3.3 Air conditioner link function                     | Follows air conditioner ON/OFF instructions.                                                                                                              |
|                                                                   | 3.4 Power ON operation function                       | Operates equipment when power is turned ON.                                                                                                               |
|                                                                   | 3.5 External link operation function                  | Turns equipment ON and OFF according to external link terminal signal (no-voltage contact a).                                                             |
|                                                                   | 3.6 Centralized<br>control function                   | Allows remote control operation by centralized control equipment.                                                                                         |
|                                                                   | 3.7 Timer function                                    | Turns equipment ON and OFF at set time.                                                                                                                   |
| 4. Other support functions                                        | 4.1<br>Troubleshooting<br>function                    | Displays error codes to indicate locations of error.                                                                                                      |
|                                                                   | 4.2 Field setting<br>function                         | Allows initial setting from LCD remote controller.                                                                                                        |



#### e: Note 1

Requires optional humidifier and optional printed circuit board (KRP50-2: Wiring adaptor for remote contact).

### **1.2 Explanation of Individual Functions**

#### **1.2.1 Ventilation Operation Control**

Controls ventilation fan motors (supply and exhaust air fans) and damper motor. 1) Normal operation

Operation chart



2) Direct duct connection with air conditioner Operation chart



### Note:

Direct duct connection setting can be made in VRV system or using field setting mode of Energy recovery ventilator LCD remote controller.

#### 1.2.2 Pre-cool/Pre-heat

Pre-cool/pre-heat operations require the following conditions.

1. System

Pre-heat operation is possible only in air conditioner linked system (1 group, 2-group link). Check the system first.

2. Energy recovery ventilator setting

Set Pre-heat ON/OFF to ON.

Pre-cool/pre-heat On/OFF setting can be made in air conditioner or using field setting mode of LCD remote controller of Energy recovery ventilator. (Pre-cool time can be set between 30 and 60 min., and pre-heat time can be set between 30 and 150 min.)

- 3. Others
  - a) Energy recovery ventilator must be in non-operating condition for 2 consecutive hours or more prior to pre-cool/pre-heat operation.
  - b) Temperature control mode of the air conditioner must be set to Cool, Heat or Dry.





Operation standby indication is displayed only on LCD remote controller of Energy recovery ventilator.

#### 1.2.3 Cold Area Mode

Stops or lowers ventilation airflow during defrosting operation and compressor non-operating condition when equipment in heating mode, thus reducing heating load and cold air draft. Operation chart (in heating operation only)





Cold area mode can set using remote controller for air conditioner or field setting mode of LCD remoter controller of Energy recovery ventilator.

#### **Protection Control**

#### **Operation Control in Cold Climates**

To operate the unit at low outdoor air temperatures, control the air supply fans and the exhaust fans as shown below for equipment protection.



#### 1.2.4 Air Conditioner Link Operation

Link system enables simultaneous ON/OFF operation of Energy recovery ventilator and air conditioner (VRV system, SkyAir).

- 1) 1 group link control
- Allows simultaneous ON/OFF from remote controller for air conditioner.
- Allows independent operation of Energy recovery ventilator from VRV system remote controller during interim periods (not possible when direct duct connection is used).



- 2) Link control of 2 or more groups (zone link)
- Energy recovery ventilator can be operated when 1 or more air conditioners are operating.
- Allows independent operation of Energy recovery ventilator from VRV-system remote controller during interim periods (direct duct connection is not allowed in this system).





e: With Super Wiring, units of different outdoor systems can be linked in operation.

#### 1.2.5 Field Setting, Service Mode

- 1. Field setting
- Used for initial setting of Energy recovery ventilator.
- 2. Service mode

Used for confirmation of unit Nos. in the group and reallocation of unit Nos.

#### List of Settings

: Factory setting

| Mode No.          |                     | FIRST |                                                                                                                                            | SECOND CODE NO. (NOTE 1)        |                                 |                               |                                                   |                                    |                     |     |   |   |   |
|-------------------|---------------------|-------|--------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------|---------------------------------|-------------------------------|---------------------------------------------------|------------------------------------|---------------------|-----|---|---|---|
| Group<br>settings | Individual settings | NO.   | Description of Setting                                                                                                                     | 01                              | 02                              | 03                            | 04                                                | 05                                 | 06                  |     |   |   |   |
|                   |                     |       |                                                                                                                                            | 0                               | Filter cleaning time setting    | Approx.<br>2500<br>hours      | Approx.<br>1250<br>hours                          | No<br>counting                     | -                   | -   | - |   |   |
|                   |                     | 1     | Night-time free cooling<br>operation start time (after other<br>air conditioners operating<br>together with the unit have been<br>stopped) | OFF                             | 2 hours                         | 4 hours                       | 6 hours                                           | 8 hours                            | _                   |     |   |   |   |
|                   |                     | 2     | Pre-cool/pre-heat ON/OFF setting                                                                                                           | OFF                             | ON                              | -                             | -                                                 | -                                  | -                   |     |   |   |   |
|                   |                     | 3     | Pre-cool/pre-heat time setting                                                                                                             | 30 min.                         | 45 min.                         | 60 min.                       | _                                                 | _                                  | _                   |     |   |   |   |
| 17                | 27                  | 4     | Fan speed initial setting                                                                                                                  | Normal                          | Extra high                      | -                             | -                                                 | -                                  | -                   |     |   |   |   |
|                   |                     | 5     | Yes/No setting for direct duct connection with VRV system                                                                                  | No duct<br>(Airflow<br>setting) | With duct<br>(fan OFF)          | -                             | -                                                 | _                                  | -                   |     |   |   |   |
|                   |                     | 5     | Setting for cold areas (Fan                                                                                                                |                                 |                                 | No                            | duct                                              | With                               | With duct           |     |   |   |   |
|                   |                     |       | operation selection for heater thermo. OFF)                                                                                                | -                               | —                               | Fan OFF                       | Fan L                                             | Fan OFF                            | Fan L               |     |   |   |   |
|                   |                     |       | 7                                                                                                                                          | Centralized/individual setting  | Centralized                     | Individual                    | -                                                 | -                                  | -                   | -   |   |   |   |
|                   |                     |       |                                                                                                                                            |                                 |                                 |                               | 8                                                 | Centralized zone interlock setting | No                  | Yes | - | - | - |
|                   |                     | 9     | Pre-heat time extension setting                                                                                                            | 0 min.                          | 30 min.                         | 60 min.                       | 90 min.                                           | -                                  | _                   |     |   |   |   |
|                   | 28                  | 0     | External signal JC/J2                                                                                                                      | Last<br>command                 | Priorityon<br>external<br>input | Priority on operation         | -                                                 | -                                  | -                   |     |   |   |   |
|                   |                     |       | 1                                                                                                                                          | Setting for direct Power ON     | OFF                             | ON                            | -                                                 | -                                  | -                   | -   |   |   |   |
|                   |                     | 2     | Auto restart setting                                                                                                                       | OFF                             | ON                              | -                             | -                                                 | -                                  | -                   |     |   |   |   |
|                   |                     | 3     | External damper operation                                                                                                                  | -                               | -                               | ON                            | _                                                 | -                                  | _                   |     |   |   |   |
| 18                |                     | 28    | 28                                                                                                                                         | 28                              | 28                              | 4                             | Indication of ventilation mode/<br>Not indication | Indication                         | No<br>Indication    | -   | - | - | - |
|                   |                     |       |                                                                                                                                            | 7                               | Fresh up air supply/exhaust     | No<br>Indication              | No<br>Indication                                  | Indication                         | Indication          | -   | - |   |   |
|                   |                     |       | setting                                                                                                                                    | Supply                          | Exhaust                         | Supply                        | Exhaust                                           | -                                  | -                   |     |   |   |   |
|                   |                     | 8     | External input terminal function selection (between J1 and JC)                                                                             | Fresh up                        | Overall<br>alarm                | Overall<br>error              | Forced<br>OFF                                     | Fan forced<br>OFF                  | Airflow<br>increase |     |   |   |   |
|                   |                     | 9     | KRP50-2 output switching selection (between 1 and 3)                                                                                       | Fan<br>ON/OFF                   | Abnormal                        | -                             | -                                                 | -                                  | -                   |     |   |   |   |
| 19                | 29                  | 8     | Electric heater setting                                                                                                                    | No delay                        | No delay                        | Preceding<br>ON, OFF<br>delay | Preceding<br>ON, OFF<br>delay                     | -                                  | _                   |     |   |   |   |
| 1a                | —                   | 0     | "Fresh up" ON/OFF setting                                                                                                                  | OFF                             | ON                              | —                             | —                                                 | —                                  | —                   |     |   |   |   |

Note:

1. The settings are applied to the entire group, but if the mode No. individual settings is selected, the settings can be applied to individual unit. However, it is only possible to check any changes made to individual setting in individual mode. (For group control, the changes are made but the display remains as it was when shipped from the factory.)
Do not set anything not shown above. If the applicable functions are not available, they will not be displayed.

displayed.

3. Group number setting for centralized controller

(1) Mode No. 00: Group controller (2) Mode No. 30: Individual controller

\* Regarding the setting procedure, refer to the section "Group number setting for centralized control" in the operating manual of either the ON/OFF controller or the central controller.

#### 1.2.6 External Damper Operation (FIELD SUPPLY)

**Explanation of** Intake of outdoor air can be prevented when ERV is switched OFF if this damper is incorporated in the system.

1. The PCB of the ERV unit supplies power for an external damper.



#### **Essential Wiring**

**g** Connect one end of the harness to X15A on the PCB and the other end to the harness leading to the damper via a connector such as a closed connector.



With regard to a closed connector, select one that suits the wire size. Secure the harness with the other wires by using the clamp.

Essential Setting To make the X15A output available, change the field setting by the remote controller as below. Mode No.: 18 (group control) or 28 (individual control) FIRST CODE NO.: 3 SECOND CODE NO.: 03

### 1.3 Layout of switches on PCB

#### 1.3.1 PCB

Layout of switches on PCB

<VAM300GVJU, VAM470GVJU, VAM600GVJU>

32 1 0 X4A X2/ ХЗА L Ful 10A ₹. X13A 12 0 0 13 X12A ••• 11 ×5A 10 (10A X11A) ¥6X 000 0000 C 0 XH0 0 Factory NOR setting lΗ SS1 IM P2 P1 F1 F2 J1 J2 JC 7 Do not change the 17 switch setting 14 15 16

- 1. Transformer
- 2. Secondary
- 3. Primary
- 4. Connector for supply air fan motor
- 5. Connector for exhaust fan motor
- 6. Connector for damper
- motor 7. Power supply
- 8. Terminal block
- 9. Connector for KPR50-2
- 10. Connector for limit switch
- 11. Connector for indoor air thermistor
- 12. Connector for outdoor air thermistor
- 13. Selector switch

<VAM1200GVJU>

- 14. Terminals for remote controller
- 15. Terminals for centralized control
- Terminals for no-voltage external input
   Factory setting

C: 3P034928-7Q

\* SS1 has already been set to "NOR" at factory. The unit will not run if the setting is changed.

5 6 6 Λ 3 2 Т 1 0 Ę X1A X2/ ХЗА X4A X7A Ful toA SNB CNB X13A 12 0 0 13 12A 11 s5A 10 • 10A X 1 ¥6X 0000000 q 0 XH0 JC 0  $\cap$ 南南 € Factory  $\odot$ NOR setting н SS1 J2 JC P2 P1 F1 F2 J1 lM Do not change the 1 switch setting 17 15 16 14

#### **1.3.2** Function of main connection terminal

| Т                             | erminal No. | Contents of function                                                                                                                                                          |
|-------------------------------|-------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Power supply                  | LN<br>TeS1  | Single phase 208 – 230 V 60Hz<br>Power supply and ground terminal                                                                                                             |
| Remote controller             | P1 P2       | Connection terminal for remote controller for<br>Energy recovery ventilator.<br>This terminal is used to receive information of the<br>indoor unit for interlocked operation. |
| Centralized remote controller | F1 F2       | This terminal is used to receive information when centralized controller is connected.                                                                                        |
| Input from outside            | J1 J2 JC    | Between terminal no. (J1) ~ (JC)<br>Used for "fresh up operation" by external input.<br>Between terminal no. (J2) ~ (JC)<br>Used for Operation / Stop by external input.      |

## Part 5 Service Diagnosis

| Trout | hleshooting                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          | 27                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |
|-------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 1.1   | Fror Code Display                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    | . 27                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |
| 1.2   | Overall Alarm                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        | 29                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |
| 1.3   | Overall Frror                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        | 30                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |
| 1.4   | Indoor Air Thermistor Error.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         | . 31                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |
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|       | Sub Remote Controller                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                | . 41                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |
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### 1. Troubleshooting

#### 1.1 **Error Code Display**

Operation



List of error codes of Remote controller of the ERV-system

| The error codes displayed | d on remote controller | r are with two digits | and not with four | <sup>·</sup> digits.) |
|---------------------------|------------------------|-----------------------|-------------------|-----------------------|
|---------------------------|------------------------|-----------------------|-------------------|-----------------------|

| Error Code | Description                                                                 | Reference page |
|------------|-----------------------------------------------------------------------------|----------------|
| 60         | Overall alarm                                                               | 29             |
| 00         | Overall error                                                               | 30             |
| 64         | Indoor air thermistor error                                                 | 31             |
| 65         | Outdoor air thermistor error                                                | 32             |
| 6A         | Damper system error (Alarm)                                                 | 33             |
| 6A         | Damper system error (Alarm)                                                 | 33             |
| 88         | Dedicated LCD remote controller                                             | 36             |
| U5         | Transmission error between remote controller and main unit                  | 38             |
| U5         | Transmission error (Remote controller)                                      | 40             |
| U8         | Transmission error between main remote controller and sub remote controller | 41             |
| UA         | Field setting error                                                         | 42             |
| UC         | Duplication of centralized remote controller                                | 43             |
| UE         | Transmission error between the unit and centralized controller              | _              |

In case of the error with the code in white letters on the black background in the unit still operates. However, be sure to have it inspected and repaired as soon as possible.

If other than the above error codes are displayed, there is a possibility that the problem in question has occurred with an interlocked air conditioner or outdoor unit. See the operation manuals included with the air conditioners or outdoor units for details.

#### Note:

If no code is shown on the remote controller display, there is a possibility of following errors.

- The power supply to the unit is off.
- The indoor unit and/or ERV have not been wired for power supply.
- · Incorrect wiring for the remote controller, the transmission wiring and/or the FORCED OFF wiring.
- The remote controller wiring is disconnected.
- Incorrect setting the "SS1" switch of PCB.

#### Main Unit PCB



### 1.2 Overall Alarm

| Remote<br>Controller<br>Display | 50                                                                                                                                                                                                                                                                   |                                                                                                                                     |
|---------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------|
| Method of Error<br>Detection    | Abnormalities are detected based on external input terminals (J                                                                                                                                                                                                      | 1-JC).                                                                                                                              |
| Error Decision<br>Conditions    | When external input terminal (J1-JC) short-circuit during operat<br>("Overall Alarm" must be set in field setting mode (*1)).                                                                                                                                        | ion                                                                                                                                 |
| Supposed<br>Causes              | <ul> <li>Defective external device</li> <li>Broken wire</li> <li>Defective control PCB</li> </ul>                                                                                                                                                                    |                                                                                                                                     |
| Troubleshooting                 | Caution       Be sure to turn off the power switch before connectors, or parts may be damaged.         Is connected       NO         external device operating properly?       YES         Measure the resistance between external input terminals (J1-JC).       NO | <ul> <li>Remove the cause of error in connected external device.</li> </ul>                                                         |
|                                 | S the resistance NO<br>200 Ω or lower?<br>YES                                                                                                                                                                                                                        | <ul> <li>Check wires for abnormalities<br/>(broken wire, defective contact,<br/>etc.).</li> <li>Beplace the control PCB.</li> </ul> |
| Note:                           | *1: Refer to the field setting mode P.21<br>Mode No. 18<br>First Code No. 8                                                                                                                                                                                          | ·,                                                                                                                                  |

First Code No. 8 Second Code No. 02

### 1.3 Overall Error

| Remote<br>Controller<br>Display | 80                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |                                                                                                                                                                                                            |
|---------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Method of Error<br>Detection    | Abnormalities are detected based on external input termina                                                                                                                                                                                                                                                                                                                                                                                                                                              | als (J1-JC).                                                                                                                                                                                               |
| Error Decision<br>Conditions    | When external input terminal (J1-JC) short-circuit during op field setting mode (*1)).                                                                                                                                                                                                                                                                                                                                                                                                                  | peration ("Overall Error" must be set in                                                                                                                                                                   |
| Supposed<br>Causes              | <ul> <li>Defective external device</li> <li>Broken wire</li> <li>Defective control PCB</li> </ul>                                                                                                                                                                                                                                                                                                                                                                                                       |                                                                                                                                                                                                            |
| Troubleshooting                 | For Caution       Be sure to turn off the power switch before connectors, or parts may be damaged.         Image: Connected external device operating properly?       NO         Measure the resistance between external input terminals (J1-JC).       Image: Connected external input terminals (J1-JC).         Image: State 200 Ω or lower?       NO         YES       YES         *1: Refer to the field setting mode P.21         Mode No. 18         First Code No. 8         Second Code No. 03 | connecting or disconnecting         Remove the cause of error in connected external device.         Check wires for abnormalities (broken wire, defective contact, etc.).         Replace the control PCB. |

### **1.4 Indoor Air Thermistor Error**

| Remote<br>Controller<br>Display | 84                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |
|---------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Method of Error<br>Detection    | Temperature detected by indoor air thermistor is used to detect errors.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |
| Error Decision<br>Conditions    | When value detected by indoor air thermistor is -40°C or below (open circuit) or 70°C or higher (short circuit).                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |
| Supposed<br>Causes              | <ul> <li>Defective thermistor</li> <li>Broken wire</li> <li>Defective control PCB</li> <li>Defective contact in connector</li> </ul>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |
| Troubleshooting                 | Image: Note that the series of the power switch before connecting or disconnecting connecting connectors, or parts may be damaged.         Image: Note that the series of the power switch before connecting or disconnecting connecting connectors, or parts may be damaged.         Image: Note the the series of the power switch before connecting or disconnecting connecting connectors, or parts may be damaged.         Image: Note the the series of the power switch before connecting or disconnecting connecting connectors, or parts may be damaged.         Image: Note the the series of the power switch before connecting or disconnecting connecting |



CHECK 4 Refer to P.52.

### 1.5 Outdoor Air Thermistor Error

| Remote<br>Controller<br>Display | 85                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |
|---------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Method of Error<br>Detection    | Temperature detected by outdoor air thermistor is used to detect errors.                                                                                                                                                                                                                                                                                                                                                                                                                    |
| Error Decision<br>Conditions    | When value detected by outdoor air thermistor is -40°C or below (open circuit) or 70°C or higher (short circuit).                                                                                                                                                                                                                                                                                                                                                                           |
| Supposed<br>Causes              | <ul> <li>Defective thermistor</li> <li>Broken wire</li> <li>Defective control PCB</li> <li>Defective contact in connector</li> </ul>                                                                                                                                                                                                                                                                                                                                                        |
| Troubleshooting                 | Image: Note the series of the power switch before connecting or disconnecting connecting connectors, or parts may be damaged.         Image: Note the thermistor (R2T) from X13A (2P) on control PCB, and measure the resistance.         Image: Note the thermistor normal?         Image: Note the thermistor (HECK 4)         Image: YES         Image: Note the thermistor of the power switch before connecting or disconnecting or disconnecting connectors, or parts may be damaged. |



CHECK 4 Refer to P.52.

### **1.6 Damper System Error (Alarm)**

| Remote<br>Controller<br>Display | 88                                                                                                                                                                                                                                                                     |
|---------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Method of Error<br>Detection    | Measurement of damper motor limit ON/OFF time.                                                                                                                                                                                                                         |
| Error Decision<br>Conditions    | <ul> <li>When damper motor limit switch 1 (or 2) remains ON (or OFF) for more than a certain time duration after ventilation mode is changed.</li> <li>When damper motor limit switch 1 (or 2) repeats ON/OFF operations after damper motor 1 (or 2) stops.</li> </ul> |
| Supposed<br>Causes              | <ul> <li>Defective damper motor or limit switch</li> <li>Broken wire in cable</li> <li>Defective contact in connector (including relay connector)</li> <li>Defective control PCB</li> </ul>                                                                            |
| Troubleshooting                 | Caution Be sure to turn off the power switch before connecting or disconnecting connectors, or parts may be damaged.                                                                                                                                                   |
|                                 | Are the connectors<br>connected?<br>VES<br>Is the<br>damper motor unit<br>operating normally?<br>(*1)<br>VES<br>Replace the damper motor unit.<br>Replace the control PCB.                                                                                             |
| i Note:                         | <ul> <li>*1:</li> <li>■ Place tester probes on connectors of limit switch. Move switch by hand and check continuity. If</li> </ul>                                                                                                                                     |

Place tester probes on connectors of limit switch. Move switch by hand and check continuity. If tester indicates 0Ω when limit switch turns ON, and infinity when it turns OFF, limit switch is normal. Place tester probes on connectors of damper motor and check the resistance. If tester indicates approx. 17 kΩ in 200V model, damper motor is normal.



### 1.7 Damper System Error (Alarm)

|                                 | <u>.</u>                                                                                                                                                                                                                                                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |  |
|---------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|
| Remote<br>Controller<br>Display | ۵ñ<br>                                                                                                                                                                                                                                                                                           |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |  |
| Method of Error<br>Detection    | Measurement of damper motor limit switch ON/OFF time and temperatures detected by outdoor and indoor air thermistor.                                                                                                                                                                             |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |  |
| Error Decision<br>Conditions    | <ul> <li>When damper system error (alarm) and indoor (or outdoor) to same time.</li> <li>When damper system error (alarm) occurs and values of ind frost conditions.</li> </ul>                                                                                                                  | nermistor error are generated at the<br>oor and outdoor air thermistor meet                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |  |
| Supposed<br>Causes              | <ul> <li>Defective damper motor or limit switch</li> <li>Defective indoor air thermistor</li> <li>Defective outdoor air thermistor</li> <li>Frosting</li> <li>Broken wire in cable</li> <li>Defective contact in connector (including relay connector)</li> <li>Defective control PCB</li> </ul> |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |  |
| Troubleshooting                 | E sure to turn off the power switch before conn<br>connectors, or parts may be damaged.                                                                                                                                                                                                          | <ul> <li>Take corrective measures specified for damper system error (alarm). (Remove the cause of problem, and reset display.)</li> <li>Take corrective measures specified for damper system error (alarm) and indoor and outdoor air thermistor errors.</li> <li>Take corrective measures specified for damper system error (alarm) and indoor and outdoor air thermistor errors.</li> <li>Take corrective measures specified for damper system error (alarm) and outdoor air thermistor error.</li> <li>Take corrective measures specified for damper system error (alarm) and outdoor air thermistor error.</li> <li>Take corrective measures specified for damper system error (alarm) and outdoor and undoor and indoor and</li> </ul> |  |

### 1.8 Dedicated LCD Remote Controller

| Remote<br>Controller<br>Display |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |
|---------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Method of Error<br>Detection    | When "B" remains on remote controller display.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |
| Error Decision<br>Conditions    |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |
| Supposed<br>Causes              | <ul> <li>Main-sub setting of remote controller abnormality</li> <li>Defective remote controller PCB</li> <li>Defective main unit PCB</li> </ul>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |
| Troubleshooting                 | Image: Normal Series of Series Ser |
|                                 | ► Replace the main unit PCB.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |

**Dedicated Remote Controller** 

<BRC1E71>



The settings of the BRC1E71 remote controller should be switched while referring to the manual ٠ supplied with the remote controller.

## 1.9 Transmission Error between Remote Controller and Main Unit

| emote<br>controller<br>isplay | 25                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |
|-------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| ethod of Error<br>etection    | Micro-computer checks if data is transmitted properly between main unit and remote controller.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |
| ror Decision<br>onditions     | When data transmission is not performed correctly for a certain time period.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |
| ipposed<br>auses              | <ul> <li>Defective connection of remote controller cable</li> <li>Defective remote controller cable</li> <li>External factor (noise, etc.)</li> </ul>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |
| Troubleshooting               | Image: Control PCB.       Be sure to turn off the power switch before connecting or disconnecting connecting or disconnecting or disconn |
|                               | between main unit and NO Correct the wiring.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |
|                               | Is the remote controller cable normal? NO Replace the remote controller cable.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |
|                               | <ul> <li>Possibility an external factor<br/>(instead of equipment error).</li> </ul>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |



#### t**e:** \*1:

- 1. Use tester to check continuity of remote controller cable.
  - Disconnect cable from main unit PCB and remote controller PCB. Measure the resistance between wires in cable. Resistance should be ∞ MΩ (infinity).
- 2. Use tester to check voltage on PCB.
  - Check with power turned ON.
  - With remote controller cable disconnected, voltage between P1 and P2 on PCB should be approx. 16 VDC. If measured value is not approx. 16 VDC, PCB is defective.

- Connect remote controller cable and disconnect remote controller. Voltage at the end of remote controller cable should be approx. 16 VDC. If measured value is not 16 VDC, remote controller cable is defective.
- Connect remote controller cable and remote controller. Voltage between P1 and P2 on remote controller PCB should be approx. 16 VDC. If measured valued is not 16 VDC, remote controller is defective.



### **1.10 Transmission Error (Remote Controller)**

| Remote<br>Controller<br>Display | <u>US</u>                                                                                                                       |  |  |
|---------------------------------|---------------------------------------------------------------------------------------------------------------------------------|--|--|
| Method of Error<br>Detection    | Micro-computer checks if data is transmitted properly between main unit and remote controller.                                  |  |  |
| Error Decision<br>Conditions    | When data transmission is not performed correctly for a certain time period.                                                    |  |  |
| Supposed<br>Causes              | <ul> <li>Erroneous connection</li> <li>Defective remote controller setting</li> <li>Defective remote controller</li> </ul>      |  |  |
| Troubleshooting                 | Exation Be sure to turn off the power switch before connecting or disconnecting connecting connectors, or parts may be damaged. |  |  |
|                                 | Power, and restart operation.     Replace either main or sub     remote controller.                                             |  |  |

### 1.11 Transmission Error between Main Remote Controller and Sub Remote Controller

| Remote<br>Controller<br>Display | <u>U8</u>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |
|---------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Method of Error<br>Detection    | Micro-computer checks if data is transmitted properly between main-sub remote controller.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |
| Error Decision<br>Conditions    | When data transmission is not performed correctly for a certain time period.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |
| Supposed<br>Causes              | <ul> <li>Defective remote controller setting</li> <li>Defective remote controller</li> </ul>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |
| Iroubleshooting                 | Image: Normal Sector |

### 1.12 Field Setting Error

| Remote<br>Controller<br>Display |                                                                                                                                                                                                                                                                                |
|---------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Method of Error<br>Detection    |                                                                                                                                                                                                                                                                                |
| Error Decision<br>Conditions    |                                                                                                                                                                                                                                                                                |
| Supposed<br>Causes              | <ul> <li>Defective combination of remote controller</li> <li>More than 16 units connected to remote controller cable.</li> <li>Defective remote controller</li> </ul>                                                                                                          |
| Troubleshooting                 | Image: Caution       Be sure to turn off the power switch before connecting or disconnecting connectors, or parts may be damaged.         Is the combination of remote controller and Energy NO recovery ventilator (air conditioner) correct?       NO         (*1)       YES |
|                                 | Are 17 or<br>more units connected<br>to remote controller<br>cable?<br>YES<br>Change the connections so<br>that 16 or fewer units are<br>connected to remote controller<br>cable.                                                                                              |
| A                               | ► Replace the remote controller.                                                                                                                                                                                                                                               |

Combination-Correct or Wrong

| Main body                                    | Remote controller          | Correct/Wrong |
|----------------------------------------------|----------------------------|---------------|
| Energy recovery ventilator only              | Energy recovery ventilator | Correct       |
| Energy recovery ventilator only              | Air conditioner            | Correct       |
| Energy recovery ventilator + air conditioner | Energy recovery ventilator | Wrong         |
| Energy recovery ventilator + air conditioner | Air conditioner            | Correct       |

### **1.13 Duplication of Centralized Remote Controller**

| Remote<br>Controller<br>Display |                                                                                                                                                                                                                                                                                                                                                                                                                                           |  |  |
|---------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|--|
| Method of Error<br>Detection    | Remote controller micro-computer checks for double-setting of addresses.                                                                                                                                                                                                                                                                                                                                                                  |  |  |
| Error Decision<br>Conditions    | When same address is set to 2 or more units.                                                                                                                                                                                                                                                                                                                                                                                              |  |  |
| Supposed<br>Causes              | <ul> <li>Overlapping of centralized control address</li> <li>Defective remote control</li> </ul>                                                                                                                                                                                                                                                                                                                                          |  |  |
| Troubleshooting                 | Image: Caution       Be sure to turn off the power switch before connecting or disconnecting connecting connectors, or parts may be damaged.         Change centralized address settings using remote controller. Then, turn OFF the power supply, and turn ON the power again.       Replace the remote controller.         Does       NO       Replace the remote controller.         VIES       YES       End of correction procedure. |  |  |

### 1.14 Main Unit PCB Abnormality



#### Main unit PCB



### 1.15 Dedicated LCD Remote Controller

|                              | When no indication is displayed on remote controller                                                                                                                                                                                                                                                                                                                                                             |
|------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Method of Error<br>Detection | Check to see if remote controller displays indication.                                                                                                                                                                                                                                                                                                                                                           |
| Error Decision<br>Conditions |                                                                                                                                                                                                                                                                                                                                                                                                                  |
| Supposed<br>Causes           |                                                                                                                                                                                                                                                                                                                                                                                                                  |
| Troubleshooting              |                                                                                                                                                                                                                                                                                                                                                                                                                  |
|                              | Caution       Be sure to turn off the power switch before connecting or disconnecting connecting connectors, or parts may be damaged.         Disconnect remote controller cable from both main unit PCB and remote controller PCB. Using tester, check continuity between 2 wires in cable.         Check 1         Is measured value         NO         There may be short circuit in remote controller cable. |
|                              | VES<br>With remote controller cable<br>disconnected from main unit<br>PCB, check voltage between<br>P1 and P2 on main unit PCB.<br>Check 2<br>Is measured value<br>approx. 16 VDC?<br>VES<br>Connect remote controller<br>cable to main unit PCB, and<br>disconnect remote controller.<br>Check voltage at the end of<br>cable on remote controller<br>ide.                                                      |
|                              | Check 3<br>Is measured value<br>approx. 16 VDC?<br>YES<br>Deplece the senate controller                                                                                                                                                                                                                                                                                                                          |
| Ľ                            | CHECK 1 CHECK 2 CHECK 3 Refer to P.47                                                                                                                                                                                                                                                                                                                                                                            |

### 1.16 How to Check

| υп | EU |  |
|----|----|--|

Dedicated remote controller (Option)



CHECK 2

Dedicated remote controller (Option)





Dedicated remote controller (Option)



### 1.17 Thermistor

| Method of Error<br>Detection | Remove thermistor and check resistance with tester.                                                                                                                                                                                                                                                |  |
|------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|
| Error Decision<br>Conditions |                                                                                                                                                                                                                                                                                                    |  |
| Supposed<br>Causes           | <ul> <li>Defective thermistor</li> <li>Broken wire</li> <li>Defective control PCB</li> <li>Defective contact in connector</li> </ul>                                                                                                                                                               |  |
| Troubleshooting              | Image: Note that the series is the resistance as shown below?       Note the resistance as shown below?         Image: Vertication of the series is the resistance as the resistance as shown below?       Note the resistance as significantly from values in the table, thermistor is defective. |  |



CHECK 4 Refer to P.52.

### **1.18 Power Transformer**



- **E** Resistance of primary side of transformer: approx.  $140\Omega$
- **Example :** Resistance of secondary side of transformer: approx.  $1.9\Omega$
- Voltage at secondary side of transformer when rated voltage is applied to primary side: approx.
   26 VAC
- Insulation resistance between primary side of transformer and case: 100 MΩ or higher
- Insulation resistance between secondary side of transformer and case: 100 MΩ or higher
- Insulation resistance between primary side and secondary side of transformer: 100 MΩ or higher



### 1.19 Damper Motor

| Method of Error<br>Detection | Check the damper motor and limit switch when damper motor does not operate.                                                                                              |
|------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Error Decision<br>Conditions |                                                                                                                                                                          |
| Supposed<br>Causes           |                                                                                                                                                                          |
| Troubleshooting              |                                                                                                                                                                          |
| Troubleshooting              |                                                                                                                                                                          |
|                              | Place tester probes on<br>connectors of damper motor<br>and check resistance.<br>Is the<br>measured value<br>of EJ type approx. 17 kΩ?<br>VES<br>Damper motor is normal. |

Check the resistance and voltage - DAMPER MOTOR



### 1.20 Check

#### CHECK 4 Thermistor temperature - resistance conversion table

| Thermistor temperature | Thermistor resistance | Thermistor temperature | Thermistor resistance |  |
|------------------------|-----------------------|------------------------|-----------------------|--|
| 14°F or more           | 108k $\Omega$ or more | 72°F                   | Approx. $23k\Omega$   |  |
| 23°F                   | Approx. 85kΩ          | 75°F                   | Approx. 21kΩ          |  |
| 32°F                   | Approx. 66kΩ          | 79°F                   | Approx. 19kΩ          |  |
| 41°F                   | Approx. 51kΩ          | 82°F                   | Approx. 18kΩ          |  |
| 50°F                   | Approx. 40kΩ          | 86°F                   | Approx. 16kΩ          |  |
| 57°F                   | Approx. 33kΩ          | 95°F                   | Approx. 13kΩ          |  |
| 61°F                   | Approx. 30kΩ          | 122°F or               | 7kO or less           |  |
| 64°F                   | Approx. 28kΩ          | more                   |                       |  |
| 68°F                   | Approx. $25k\Omega$   |                        |                       |  |

(AD87A001J)

If measured value deviates significantly from above values, thermistor is defective.

Use the tester to check resistance



## Part 6 Supplementary Explanation

| 1. | Serv | 5 Mode  | 4 |
|----|------|---------|---|
|    | 1.1  | BRC1E71 | 4 |

### 1. Service Mode

### 1.1 BRC1E71

Operating the remote controller allows service data to be acquired and various services to be set.

|                    | Dasic             |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |                                                                                                                                                                                                                                                                                                                    |
|--------------------|-------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|                    | screen is         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |                                                                                                                                                                                                                                                                                                                    |
|                    | displayed         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |                                                                                                                                                                                                                                                                                                                    |
|                    |                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |                                                                                                                                                                                                                                                                                                                    |
| Р                  | ress              | F                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      | ress Cancel                                                                                                                                                                                                                                                                                                        |
| С                  | ancel Press and h | old Cancel button b                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    | utton.                                                                                                                                                                                                                                                                                                             |
| button for 4 secon |                   | ds or more.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |                                                                                                                                                                                                                                                                                                                    |
| 0                  | nce.              |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |                                                                                                                                                                                                                                                                                                                    |
|                    |                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |                                                                                                                                                                                                                                                                                                                    |
|                    | Service           |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |                                                                                                                                                                                                                                                                                                                    |
|                    | settings menu     |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |                                                                                                                                                                                                                                                                                                                    |
|                    | is displayed.     |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |                                                                                                                                                                                                                                                                                                                    |
|                    |                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |                                                                                                                                                                                                                                                                                                                    |
|                    | Press and h       | old                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |                                                                                                                                                                                                                                                                                                                    |
|                    | Cancel butt       | on                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |                                                                                                                                                                                                                                                                                                                    |
|                    | or more           |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |                                                                                                                                                                                                                                                                                                                    |
|                    |                   | Select the desired item                                                                                                                                                                                                                                                                                                                                                                                                                                                                                | from                                                                                                                                                                                                                                                                                                               |
|                    |                   | the Maintenance menu                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   | , and Select the desired Unit No.                                                                                                                                                                                                                                                                                  |
|                    | Maintenance       | then press Menu/OK b                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   | utton. Item 2 is using the ▲/▼ (Up/Down)                                                                                                                                                                                                                                                                           |
|                    | menu is ┥         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        | displayed. buttons. The corresponding                                                                                                                                                                                                                                                                              |
|                    | displayed.        | Press Cancel button.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   | data will be displayed.                                                                                                                                                                                                                                                                                            |
|                    |                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |                                                                                                                                                                                                                                                                                                                    |
| N                  | laintenance Menu  | Item 2                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 | Remarks                                                                                                                                                                                                                                                                                                            |
| 2.1. Model Name    |                   | 1.Unit No.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | Select the Unit No. you want to check.                                                                                                                                                                                                                                                                             |
|                    |                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |                                                                                                                                                                                                                                                                                                                    |
|                    |                   | 2. Indoor unit                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         | _                                                                                                                                                                                                                                                                                                                  |
|                    |                   | 2. Indoor unit<br>3. Outdoor unit                                                                                                                                                                                                                                                                                                                                                                                                                                                                      | _                                                                                                                                                                                                                                                                                                                  |
| 2.2.               | Operating Hours   | 2. Indoor unit<br>3. Outdoor unit<br>1. Unit No.                                                                                                                                                                                                                                                                                                                                                                                                                                                       | Select the Unit No. you want to check.                                                                                                                                                                                                                                                                             |
| 2.2.               | Operating Hours   | <ul><li>2. Indoor unit</li><li>3. Outdoor unit</li><li>1. Unit No.</li><li>2. Indoor unit operating time</li></ul>                                                                                                                                                                                                                                                                                                                                                                                     | Select the Unit No. you want to check.<br>All of these are displayed in hours.                                                                                                                                                                                                                                     |
| 2.2.               | Operating Hours   | <ul><li>2. Indoor unit</li><li>3. Outdoor unit</li><li>1. Unit No.</li><li>2. Indoor unit operating tim</li><li>3. Indoor unit fan operatio</li></ul>                                                                                                                                                                                                                                                                                                                                                  | Select the Unit No. you want to check.<br>All of these are displayed in hours.                                                                                                                                                                                                                                     |
| 2.2.               | Operating Hours   | <ol> <li>2. Indoor unit</li> <li>3. Outdoor unit</li> <li>1. Unit No.</li> <li>2. Indoor unit operating tim</li> <li>3. Indoor unit fan operatio</li> <li>4. Indoor unit energized tim</li> </ol>                                                                                                                                                                                                                                                                                                      | Select the Unit No. you want to check.                                                                                                                                                                                                                                                                             |
| 2.2.               | Operating Hours   | <ol> <li>Indoor unit</li> <li>Outdoor unit</li> <li>Unit No.</li> <li>Indoor unit operating tim</li> <li>Indoor unit fan operatio</li> <li>Indoor unit energized tim</li> <li>Outdoor unit operating<br/>time</li> </ol>                                                                                                                                                                                                                                                                               | Select the Unit No. you want to check.<br>All of these are displayed in hours.<br>n<br>ie                                                                                                                                                                                                                          |
| 2.2.               | Operating Hours   | <ol> <li>Indoor unit</li> <li>Outdoor unit</li> <li>Unit No.</li> <li>Indoor unit operating tim</li> <li>Indoor unit fan operatio</li> <li>Indoor unit energized tim</li> <li>Outdoor unit operating<br/>time</li> <li>Outdoor unit fan 1<br/>operation</li> </ol>                                                                                                                                                                                                                                     | Select the Unit No. you want to check.<br>All of these are displayed in hours.<br>n<br>ie                                                                                                                                                                                                                          |
| 2.2.               | Operating Hours   | <ol> <li>Indoor unit</li> <li>Outdoor unit</li> <li>Unit No.</li> <li>Indoor unit operating tim</li> <li>Indoor unit fan operatio</li> <li>Indoor unit energized tim</li> <li>Outdoor unit operating<br/>time</li> <li>Outdoor unit fan 1<br/>operation</li> <li>Outdoor unit fan 2<br/>operation</li> </ol>                                                                                                                                                                                           | Select the Unit No. you want to check.<br>All of these are displayed in hours.<br>n<br>ie                                                                                                                                                                                                                          |
| 2.2.               | Operating Hours   | <ol> <li>Indoor unit</li> <li>Outdoor unit</li> <li>Unit No.</li> <li>Indoor unit operating tim</li> <li>Indoor unit fan operatio</li> <li>Indoor unit energized tim</li> <li>Outdoor unit operating<br/>time</li> <li>Outdoor unit fan 1<br/>operation</li> <li>Outdoor unit fan 2<br/>operation</li> <li>Outdoor comp. 1<br/>operation</li> </ol>                                                                                                                                                    | Select the Unit No. you want to check.<br>All of these are displayed in hours.<br>n<br>ie                                                                                                                                                                                                                          |
| 2.2.               | Operating Hours   | <ol> <li>Indoor unit</li> <li>Outdoor unit</li> <li>Unit No.</li> <li>Indoor unit operating tim</li> <li>Indoor unit fan operatio</li> <li>Indoor unit energized tim</li> <li>Outdoor unit operating<br/>time</li> <li>Outdoor unit fan 1<br/>operation</li> <li>Outdoor unit fan 2<br/>operation</li> <li>Outdoor comp. 1<br/>operation</li> <li>Outdoor comp. 2<br/>operation</li> </ol>                                                                                                             | Select the Unit No. you want to check.  All of these are displayed in hours.                                                                                                                                                                                                                                       |
| 2.2.               | Operating Hours   | <ol> <li>Indoor unit</li> <li>Outdoor unit</li> <li>Unit No.</li> <li>Indoor unit operating tim</li> <li>Indoor unit fan operatio</li> <li>Indoor unit energized tim</li> <li>Outdoor unit operating<br/>time</li> <li>Outdoor unit fan 1<br/>operation</li> <li>Outdoor unit fan 2<br/>operation</li> <li>Outdoor comp. 1<br/>operation</li> <li>Outdoor comp. 2<br/>operation</li> <li>Outdoor No.</li> </ol>                                                                                        | Select the Unit No. you want to check.  All of these are displayed in hours.  Be                                                                                                                                                                                               |
| 2.2.               | Operating Hours   | <ol> <li>Indoor unit</li> <li>Outdoor unit</li> <li>Unit No.</li> <li>Indoor unit operating tim</li> <li>Indoor unit fan operatio</li> <li>Indoor unit energized tim</li> <li>Outdoor unit operating<br/>time</li> <li>Outdoor unit fan 1<br/>operation</li> <li>Outdoor unit fan 2<br/>operation</li> <li>Outdoor comp. 1<br/>operation</li> <li>Outdoor comp. 2<br/>operation</li> <li>Unit No.</li> <li>FAN</li> </ol>                                                                              | Select the Unit No. you want to check.  All of these are displayed in hours.  Select the Unit No. you want to check. Fan tap                                                                                                                                                                                       |
| 2.2.               | Operating Hours   | <ol> <li>Indoor unit</li> <li>Outdoor unit</li> <li>Unit No.</li> <li>Indoor unit operating tim</li> <li>Indoor unit fan operation</li> <li>Indoor unit energized tim</li> <li>Outdoor unit operating<br/>time</li> <li>Outdoor unit fan 1<br/>operation</li> <li>Outdoor unit fan 2<br/>operation</li> <li>Outdoor comp. 1<br/>operation</li> <li>Outdoor comp. 2<br/>operation</li> <li>Unit No.</li> <li>FAN</li> <li>FLAP</li> </ol>                                                               | Select the Unit No. you want to check.  All of these are displayed in hours.  Select the Unit No. you want to check.  Fan tap Swing, fixed                                                                                                                                                                         |
| 2.2.               | Operating Hours   | <ol> <li>Indoor unit</li> <li>Outdoor unit</li> <li>Unit No.</li> <li>Indoor unit operating tim</li> <li>Indoor unit fan operatio</li> <li>Indoor unit energized tim</li> <li>Outdoor unit operating<br/>time</li> <li>Outdoor unit fan 1<br/>operation</li> <li>Outdoor unit fan 2<br/>operation</li> <li>Outdoor comp. 1<br/>operation</li> <li>Outdoor comp. 2<br/>operation</li> <li>Unit No.</li> <li>FAN</li> <li>FLAP</li> <li>Speed</li> </ol>                                                 | Select the Unit No. you want to check.  All of these are displayed in hours.  Select the Unit No. you want to check.  Fan tap Swing, fixed Fan speed (rpm)                                                                                                                                                         |
| 2.2.               | Operating Hours   | <ol> <li>Indoor unit</li> <li>Outdoor unit</li> <li>Unit No.</li> <li>Indoor unit operating tim</li> <li>Indoor unit fan operatio</li> <li>Indoor unit energized tim</li> <li>Outdoor unit operating<br/>time</li> <li>Outdoor unit fan 1<br/>operation</li> <li>Outdoor unit fan 2<br/>operation</li> <li>Outdoor comp. 1<br/>operation</li> <li>Outdoor comp. 2<br/>operation</li> <li>Unit No.</li> <li>FAN</li> <li>FLAP</li> <li>Speed</li> <li>EV</li> </ol>                                     | Select the Unit No. you want to check.  All of these are displayed in hours.  Select the Unit No. you want to check.  Select the Unit No. you want to check.  Fan tap Swing, fixed Fan speed (rpm) Degree that electronic expansion valve is open (pls)                                                            |
| 2.2.               | Operating Hours   | <ol> <li>Indoor unit</li> <li>Outdoor unit</li> <li>Unit No.</li> <li>Indoor unit operating tim</li> <li>Indoor unit fan operation</li> <li>Indoor unit energized tim</li> <li>Outdoor unit operating<br/>time</li> <li>Outdoor unit fan 1<br/>operation</li> <li>Outdoor unit fan 2<br/>operation</li> <li>Outdoor comp. 1<br/>operation</li> <li>Outdoor comp. 2<br/>operation</li> <li>Unit No.</li> <li>FAN</li> <li>FLAP</li> <li>Speed</li> <li>EV</li> <li>MP</li> </ol>                        | Select the Unit No. you want to check.  All of these are displayed in hours.  Select the Unit No. you want to check.  Select the Unit No. you want to check.  Fan tap Swing, fixed Fan speed (rpm) Degree that electronic expansion valve is open (pls) Drain pump ON/OFF                                          |
| 2.2.               | Operating Hours   | <ol> <li>Indoor unit</li> <li>Outdoor unit</li> <li>Unit No.</li> <li>Indoor unit operating tim</li> <li>Indoor unit fan operatio</li> <li>Indoor unit energized tim</li> <li>Outdoor unit operating<br/>time</li> <li>Outdoor unit fan 1<br/>operation</li> <li>Outdoor unit fan 2<br/>operation</li> <li>Outdoor comp. 1<br/>operation</li> <li>Outdoor comp. 2<br/>operation</li> <li>Unit No.</li> <li>FAN</li> <li>FLAP</li> <li>Speed</li> <li>EV</li> <li>MP</li> <li>T.EH</li> </ol>           | Select the Unit No. you want to check.  All of these are displayed in hours.  Select the Unit No. you want to check.  Select the Unit No. you want to check.  Fan tap Swing, fixed Fan speed (rpm) Degree that electronic expansion valve is open (pls) Drain pump ON/OFF Electric heater ON/OFF                   |
| 2.2.               | Operating Hours   | <ol> <li>Indoor unit</li> <li>Outdoor unit</li> <li>Unit No.</li> <li>Indoor unit operating tim</li> <li>Indoor unit fan operatio</li> <li>Indoor unit energized tim</li> <li>Outdoor unit operating<br/>time</li> <li>Outdoor unit fan 1<br/>operation</li> <li>Outdoor unit fan 2<br/>operation</li> <li>Outdoor comp. 1<br/>operation</li> <li>Outdoor comp. 2<br/>operation</li> <li>Unit No.</li> <li>FAN</li> <li>FLAP</li> <li>Speed</li> <li>EV</li> <li>MP</li> <li>EH</li> <li>Hu</li> </ol> | Select the Unit No. you want to check.  All of these are displayed in hours.  Select the Unit No. you want to check.  Select the Unit No. you want to check.  Fan tap Swing, fixed Fan speed (rpm) Degree that electronic expansion valve is open (pls) Drain pump ON/OFF Electric heater ON/OFF Humidifier ON/OFF |

| Maintenance Menu         | Item 2                                                                                                                                                       | Rem                                                                                                                                                                                                                                                                                                                                                   | arks                                     |  |
|--------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------|--|
| 2.3. Indoor Unit Status  | 10.FLOAT                                                                                                                                                     |                                                                                                                                                                                                                                                                                                                                                       |                                          |  |
|                          | 11.T1/T2                                                                                                                                                     | -                                                                                                                                                                                                                                                                                                                                                     |                                          |  |
|                          | 12.Unit No.                                                                                                                                                  | Select the Unit No. you want to check.                                                                                                                                                                                                                                                                                                                |                                          |  |
|                          |                                                                                                                                                              | SkyAir VRV                                                                                                                                                                                                                                                                                                                                            |                                          |  |
|                          | 13.Th1                                                                                                                                                       | Suction air thermistor                                                                                                                                                                                                                                                                                                                                | Suction air thermistor                   |  |
|                          | 14.Th2                                                                                                                                                       | Heat exchanger<br>thermistor                                                                                                                                                                                                                                                                                                                          | Heat exchanger liquid<br>pipe thermistor |  |
|                          | 15.Th3                                                                                                                                                       | —                                                                                                                                                                                                                                                                                                                                                     | Heat exchanger gas<br>pipe thermistor    |  |
|                          | 16.Th4                                                                                                                                                       | Discharge air thermistor                                                                                                                                                                                                                                                                                                                              | Discharge air thermistor                 |  |
|                          | 17.Th5                                                                                                                                                       | —                                                                                                                                                                                                                                                                                                                                                     | —                                        |  |
|                          | 18.Th6                                                                                                                                                       | —                                                                                                                                                                                                                                                                                                                                                     | —                                        |  |
| 2.4. Outdoor Unit Status | 1. Unit No.                                                                                                                                                  | Select the Unit No. you v                                                                                                                                                                                                                                                                                                                             | vant to check.                           |  |
|                          | 2. FAN step                                                                                                                                                  | Fan tap                                                                                                                                                                                                                                                                                                                                               |                                          |  |
|                          | 3.COMP                                                                                                                                                       | Compressor power supply frequency (Hz)                                                                                                                                                                                                                                                                                                                |                                          |  |
|                          | 4. EV1                                                                                                                                                       | Degree that electronic expansion valve is open (pls)                                                                                                                                                                                                                                                                                                  |                                          |  |
|                          | 5.SV1                                                                                                                                                        | Solenoid valve ON/OFF                                                                                                                                                                                                                                                                                                                                 |                                          |  |
|                          |                                                                                                                                                              | SkyAir                                                                                                                                                                                                                                                                                                                                                | VRV                                      |  |
|                          | 6.Th1                                                                                                                                                        | Outdoor air thermistor                                                                                                                                                                                                                                                                                                                                | _                                        |  |
|                          | 7.Th2                                                                                                                                                        | Heat exchanger<br>thermistor                                                                                                                                                                                                                                                                                                                          |                                          |  |
|                          | 8. Th3                                                                                                                                                       | Discharge pipe<br>thermistor                                                                                                                                                                                                                                                                                                                          | —                                        |  |
|                          | 9.Th4                                                                                                                                                        | Heat exchanger deicer thermistor                                                                                                                                                                                                                                                                                                                      | —                                        |  |
|                          | 10.Th5                                                                                                                                                       | Heat exchanger gas<br>pipe thermistor                                                                                                                                                                                                                                                                                                                 | _                                        |  |
|                          | 11.Th6                                                                                                                                                       | Liquid pipe thermistor                                                                                                                                                                                                                                                                                                                                | —                                        |  |
| 2.5. Forced Defrost      | 1. Forced defrost ON                                                                                                                                         | Enables the forced defro                                                                                                                                                                                                                                                                                                                              | st operation.                            |  |
| (SkyAir only)            | 2. Forced defrost OFF                                                                                                                                        | Disables the forced defrost operation.                                                                                                                                                                                                                                                                                                                |                                          |  |
| 2.6. Error Display       | 1. Display Warning ON                                                                                                                                        | Displays a warning on the screen if an error occurs.                                                                                                                                                                                                                                                                                                  |                                          |  |
|                          | 2. Display Warning OFF                                                                                                                                       | No warning is displayed.                                                                                                                                                                                                                                                                                                                              |                                          |  |
|                          | 3. Display Error ON                                                                                                                                          | Displays the error on the screen.                                                                                                                                                                                                                                                                                                                     |                                          |  |
|                          | 4. Display Error OFF                                                                                                                                         | Displays neither errors nor warnings.                                                                                                                                                                                                                                                                                                                 |                                          |  |
| 2.7. Swap Unit No.       | 1. Current Unit No.                                                                                                                                          | A unit No. can be transferred to another.                                                                                                                                                                                                                                                                                                             |                                          |  |
|                          | 2. Transfer Unit No.                                                                                                                                         |                                                                                                                                                                                                                                                                                                                                                       |                                          |  |
| 2.8. Addressed Sensor    | O Unit No.: 0 - 15                                                                                                                                           | Select the Unit No. you want to check.                                                                                                                                                                                                                                                                                                                |                                          |  |
| Value                    | <ul> <li>○ Code</li> <li>00:</li> <li>01:</li> <li>02:</li> <li>03:</li> <li>04:</li> <li>05:</li> <li>06:</li> <li>07:</li> <li>08:</li> <li>09:</li> </ul> | Remote controller thermistor (°F)<br>Suction air thermistor (°F)<br>Heat exchanger liquid pipe thermistor (°F)<br>Heat exchanger gas pipe thermistor (°F)<br>Indoor unit address No.<br>Outdoor unit address No.<br>Branch Selector unit address No.<br>Zone control address No.<br>Cooling/Heating batch address No.<br>Demand/low-noise address No. |                                          |  |
|                          |                                                                                                                                                              | on the Unit No. and Code selected.                                                                                                                                                                                                                                                                                                                    |                                          |  |

## Part 7 Appendix

| 1. | Wirir | g Diagram                            | 57 |
|----|-------|--------------------------------------|----|
|    | 1.1   | VAM300GVJU / VAM470GVJU / VAM600GVJU | 57 |
|    | 1.2   | VAM1200GVJU                          | 58 |

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## 1. Wiring Diagram

### 1.1 VAM300GVJU / VAM470GVJU / VAM600GVJU



3D073269C

### 1.2 VAM1200GVJU

![](_page_65_Figure_3.jpeg)

3D073270C

![](_page_67_Figure_0.jpeg)

Warning • Daikin products are manufactured for export to numerous countries throughout the world. Prior to purchase, please confirm with your local authorized importer, distributor and/or retailer whether this product conforms to the applicable standards, and is suitable for use, in the region where the product will be used. This statement does not purport to exclude, restrict or modify the application of any local legislation.

- Ask a gualified installer or contractor to install this product. Do not try to install the product yourself. Improper installation can result in water or refrigerant leakage, electrical shock, fire or explosion.
- Use only those parts and accessories supplied or specified by Daikin. Ask a gualified installer or contractor to install those parts and accessories. Use of unauthorized parts and accessories or improper installation of parts and accessories can result in water or refrigerant leakage, electrical shock, fire or explosion.
- Read the User's Manual carefully before using this product. The User's Manual provides important safety instructions and warnings. Be sure to follow these instructions and warnings.

If you have any inquiries, please contact your local importer, distributor and/or retailer.

![](_page_67_Picture_6.jpeg)

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#### Cautions on product corrosion

- 1. Air conditioners should not be installed in areas where corrosive gases, such as acid gas or alkaline gas, are produced.
- 2. If the outdoor unit is to be installed close to the sea shore, direct exposure to the sea breeze should be avoided. If you need to install the outdoor unit close to the sea shore, contact your local distributor.

![](_page_67_Picture_11.jpeg)

Dealer

Organization DAIKIN INDUSTRIES, LTD AIR CONDITIONING MANUFACTURING DIVISION Scope of Registration:

THE DESIGN/DEVELOPMENT AND MANUFACTURE OF COMMERCIAL AIR CONDITIONING, HEATING, COOLING, REFRIGERATING EQUIPMENT, HEATING EQUIPMENT, RESIDENTIAL AIR CONDITIONING EQUIPMENT, HEAT RECLAIM VENTILATION. AIR CLEANING EQUIPMENT COMPRESSORS AND VALVES

Organization: DAIKIN INDUSTRIES (THAILAND) LTD. Scope of Registration: THE DESIGN/DEVELOPMENT AND MANUFACTURE OF AIR

CONDITIONERS AND THE

COMPONENTS INCLUDING

COMPRESSORS USED FOR THEM

![](_page_67_Picture_17.jpeg)

are certified under the ISO 14001 international standard for environment management

All of the Daikin Group's business

facilities and subsidiaries in Japan

EC99J2044

24NIZ471

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